



EN ISO/IEC 17065
S1-355

**BUREAU
VERITAS**

CERTIFICATE

awarded to

“EAST METAL NAKSKOV” A/S
Skibsvaerftsvej 46, DK-4900, Nakskov, Denmark

Bureau Veritas Latvia certifies that the above mentioned Company has been satisfactorily evaluated for its compliance with the standard

EN ISO 3834 – 2: 2006

“Quality requirements for welding - Fusion welding of metallic materials - Part 2: Comprehensive quality requirements” and Bureau Veritas requirements for welding.

Certificate N°: **S1-355-20/084**

Contract N°: **LV/704/20**

Original approval date: **03/09/2014**

On conditions to satisfy continuously to quality requirements and submitted to annual re-evaluation by BV Auditors qualified for this.

To check the validity date of this certificate, please call +371 67323246.

Further clarification regarding the scope of this certificate and the applicability of the system requirements may be obtained by consulting the organisation

Annex to certificate on 1 (one) page is integral part of this certificate.

Certificate issued on: **03/09/2020**

Version: **1**

This certificate is valid until: **02/09/2023**

Made at: **Bureau Veritas Latvia,
Dunties street 17a, Riga, LV-1005, Latvia**

Member of the Board



Iveta Lazdiņa



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ANNEX TO CERTIFICATE N° S1-355-20/084

Type of products: **Welded steel structural elements**

Product Standards: **EN 1090-2:2018**

Parent Materials groups (according to CEN ISO/TR 15608:2006):

Groups 1, 2, 3, 7, 8, 10, 22, 23

Welding and allied processes (according to ISO 4063):

111 (Manual metal arc welding)

121 (SAW Submerged arc welding with solid wire electrode),

131 (MIG welding with solid wire electrode),

135 (MAG welding with solid wire electrode),

136 (FCAW tubular-cored arc welding with active gas shield),

138 (MAG welding with flux cored electrode),

141 (TIG welding with solid filler material),

142 (autogenous TIG welding).

Welding position (according to ISO 6947):

PA, PB, PC, PD, PE, PF, PG, PH, PJ

Responsible welding co-ordinator:

Artis Koško, born 18.10.1987 (IWE)

Deputy welding co-ordinator:

Michael Flintegaard Hansen, born 31.03.1985 (IWI)

Documents used by the manufacturer in relation to conformity to EN ISO 3834-5:

Welders:	ISO 9606-1, ISO 14732
Welding coordination personnel:	ISO 14731
Non-destructive testing personnel:	ISO 9712
Welding procedure specifications:	ISO 15609-1
Qualification of welding procedures:	ISO 15613; ISO 15614-1; ISO 15614-2
Post weld heat treatment (sub-contracted):	ISO 17663
Inspection and testing during welding:	ISO 13916; ISO/TR 17671-2; ISO/TR 17844
Inspection and testing after welding (sub-contracted):	ISO 17635; ISO 17636; ISO 17637; ISO 17638; ISO 17639; ISO 17640; ISO 15549:2019
Calibration and validation of measuring, inspection and testing equipment (sub-contracted):	ISO 17662

On: **03/09/2020**

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