

BUREAU VERITAS
Certification



Certificate
N°: 1112-001 EN

Awarded to

EAST METAL SIA

HEAD OFFICE (Legal Office)
Uzvaras 55a, Dobeles LV-3701, Latvia

PRODUCTION SITE
Stiklu 7g, Daugavpils LV-5404, Latvia
Uzvaras 55a, Dobeles LV-3701, Latvia

Bureau Veritas Italia S.p.A. certifies that the above organization has been audited and found to be in accordance for welding requirements of the level:

CL 1

Certificate awarded in accordance to:
EN 15085-2

Scope*:

Manufacturing of components and parts for rail industry

***See Appendix "1" for range of certification and welding coordinator(s)**

Original Emission Date:	15/04/2019
Last Emission Date:	22/10/2019
Expiration Date:	14/04/2022

The validity is subject to the positive outcome of the mandatory follows up and to the resolution of the prescriptions referred to in the reports, to be carried out within the prescribed deadlines, under penalty of suspension of the certificate.

Validity is related to the positive outcome of the annual surveillance, to check this certificate validity please refer to website: www.bureauveritas.it. Further clarifications regarding the scope of this certificate and the applicability of standard's requirements may be obtained by consulting the organisation.

RAIL General Manager

Certificate N°: 1112-001 EN

Bureau Veritas Italia S.p.A. – Viale Monza 347, 20126 Milano - ITALIA

ACCREDIA
L'ENTE ITALIANO DI ACCREDITAMENTO

PRD N° 009B - ISP N° 006E

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC mutual Recognition Agreements

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Appendix 1/1 annexed to certificate
Bureau Veritas Italia S.p.A.

N° 1112-001 EN

Issued 22/10/2019

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Range of Certification

Welding Process*	Materials **	Thickness (mm)	Diameter (mm)	Remarks
135	1.1; 1.2; 1.4	1.4 - 180	D ≥ 25	BW
135	1.1; 1.2; 1.4	≥ 1.4	D ≥ 10	FW
135	3.1	3 - 120	D ≥ 150	BW
135	3.1	≥ 3	D ≥ 150	FW
135	7.1	3 - 6.5	D ≥ 150	BW
135	8.1	1.4 - 30	D ≥ 150	BW
135	8.1	≥ 1.4	D ≥ 150	FW
135	8.1+1	2 - 40	D ≥ 150	BW
135	8.1+1	≥ 1	D ≥ 15	FW
136	1.1; 1.2; 1.4	3 - 100	D ≥ 105	BW
136	1.1; 1.2; 1.4	≥ 3	D ≥ 21.2	FW
136	3.1	3 - 120	D ≥ 150	BW
136	3.1	≥ 5	D ≥ 150	FW
136	8.1+1	≥ 5	D ≥ 150	FW
136	10.1+3.1	10 - 320	D ≥ 150	BW
136	10.2+8.1	≥ 5	D ≥ 150	FW
138	1.1; 1.2; 1.4	5 - 200	D ≥ 150	BW
138	1.1; 1.2; 1.4	≥ 5	D ≥ 150	FW
141	1.1; 1.2; 1.4	1.5 - 110	D ≥ 13.5	BW
141	1.1; 1.2; 1.4	≥ 3	D ≥ 13.5	FW
141	8.1	1 - 4	D ≥ 10.5	BW
141	8.1	2 - 6	D ≥ 10.5	FW
141	22.4; 22.3; 22.2; 22.1	1.5 - 6	D ≥ 24	BW
141	22.4; 22.3; 22.2; 22.1	1.5 - 6	D ≥ 24	FW
141	8.1+1	1.6 - 6.4	D ≥ 150	BW
141	8.1+1	3 - 12	D ≥ 150	FW
121	1.1; 1.2; 1.4	15 - 20	D ≥ 150	BW
121	1.1; 1.2; 1.4	≥ 5	D ≥ 150	FW
783	1; 2; 8; 10	≥ 1.5	M8 to M12	Stud Welding

Welding Coordinator(s)

Name, Surname	Function	Level	Qualification
Arturs Karols (Daugavpils)	RWC	Level A	IWE n° D-SLV-18069-1170-150205-004-708IIW
Vasilijš Mihailovs (Daugavpils)	DWC	Level A	IWE n° D-SLV-18069-1173-070625-018-382IIW
Vitalijs Vaidasevics (Daugavpils)	DWC	Level A	IWE n° UA/IWE/0436
Artis Kosko (Dobeles)	RWC	Level A	IWE n° D-SLV-18069-1170-120724-010-566IIW
Kaspars Datavs (Dobeles)	DWC	Level A	IWE n° UA/IWE/0435
Jelena Cuhina (Dobeles)	DWC	Level A	IWE n° UA/IWE/0434

Activity Execution

At its own workshops	YES
At external workshops	NO
With mobile workshops	NO

